

4. Bonding

4.1- When the spigot is totally covered with glue, push it in the bell.

4.2- When the spigot is pushed inside the bell, smooth out the glue at the joint to form a chamfered edge.

4.3- Curing the joint

When the joint is made, make sure it is cured before moving the conduit. (see below recommended cure times)

Cure temperature	Cure time
77°F (25 °C)	2 hrs
41°F (5 °C)	4 hrs

For an installation at < 41°F (5°C), use a heating strap installed around the bell.

